**Instructions**

1. The electric switch should be closured, meanwhile the computer will be started. After the computer finish starting, loosen the “Emergency” button and press “Power” button.

2.Operating instructions

①Open the desktop yscnc.

②Click “All HOME”to return to zero(home).

③Click “Oil pump”open oil pump

④Click“Rough\_Finish”to choose Machining mode ( there are three modes : “Rough\_Finish” & “Rough”&“Finish”)

⑤Click “Mill”to start automatic processing

Open the desktop yscnc.

**Attention:**

1. Make sure the computer is started before the machine gets on.

2. The parameters on the operation interface only can be edited after clicking "Edit", and then click"Save" to save.

3.FinishSpeed and RoughSpeed default both are 100，FinishSpeed modifies range is 10~ 100, RoughSpeed modifies range 50~150.

4.If the accident happend during the automatic processing, press the “Emergency” button or “Stop” button immediately. After machine stopped, “yscnc” must be restarted at first and the machine at first and then the machine can process other opreation.